



Dart Aerospace Ltd.
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D412-664-301
Job Sheet 181854



Part No: D412-664-301

Job Qty: 4 ea

Part Name: Cap Assembly Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/10/18

Job Tracking No:

Due Date: 8/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D212-664 IPP REV:A 11.11.03 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/13/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	4 pcs		8/13/18	0.00	0.00	Packaging1-4		
120	QC	4 pcs		8/13/18	0.00	0.00	QC4		
130	Packaging	4 pcs		8/13/18	0.00	0.00	Packaging3-2		
135	DC	4 pcs		8/13/18	0.00	0.00	DC		
140	QC21-FG	4 Ea		8/13/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-664-301 Location:FG124 PPP Rev: _____
Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-664-301 chg002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4381-1	X-tube Strap Bumper	8 Ea (2 ea)	90-Start up Operation	5049625

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4381-1	8	31	0

Part Specifications



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Plex 8/10/18 7:48 AM Dart.lajeunesse.marie

Container No: S100937



Part: D412-664-301

Job No: 181854

Serial No/Batch: S100937

Revision: J

Inspector:

Exp Date:

Instructions: TC STC SH01-9 Issue 3, EASA STC SR01298NY 09/01/08, EASA ST

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

Change Record

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Part Number: D412-664-301

Description: CAP ASSEMBLY BUMPER INSTALLATION, 205/212/412

[illegible]

5.6 ADDITIONAL KITS

Item	QTY -301	QTY -303	QTY -305	QTY -307	Part Number	Description
	X				D412-664-301	CAP ASSEMBLY BUMPER KIT, WIDE
		X			D412-664-303	SWITCH PROVISIONS KIT
			X		D412-664-305	CAP ASSEMBLY BUMPER KIT, MEDIUM
				X	D412-664-307	CAP ASSEMBLY BUMPER KIT, NARROW
18		1			D3189-3	CHAFING SHIELD
19		2			MS21920-24	CLAMP (OR MS21920-23)
60	2				D4381-1	BUMPER
61			2		D4381-3	BUMPER
62				2	D4381-5	BUMPER

REFERENCE ONLY